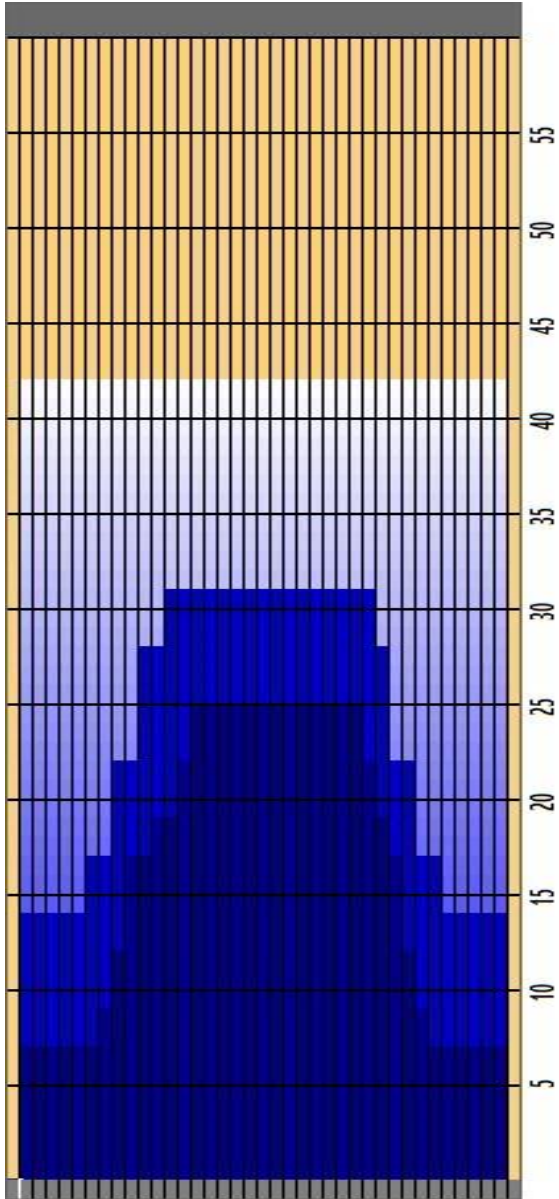


<b>Oil Pattern Distance</b>	<b>42</b>	<b>Reverse Brush Drop</b>	<b>38</b>	<b>Oil Per Board</b>	<b>Multi ul</b>
<b>Forward Oil Total</b>	<b>15.5 mL</b>	<b>Reverse Oil Total</b>	<b>9.5 mL</b>	<b>Volume Oil Total</b>	<b>25 mL</b>
<b>Tank Configuration</b>	<b>ALT</b>	<b>Tank A Conditioner</b>	<b>ICE</b>	<b>Tank B Conditioner</b>	<b>ICE</b>

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	185	0.0	7.9	7.9	9250
2	8L	8R	1	50	14	3	25	7.9	9.8	1.9	1250
3	9L	9R	1	50	18	3	23	9.8	12.3	2.5	1150
4	10L	10R	2	50	18	3	42	12.3	17.4	5.1	2100
5	12L	11R	1	50	18	3	18	17.4	19.9	2.5	900
6	14L	12R	1	50	18	3	15	19.9	22.4	2.5	750
7	15L	13R	1	50	22	3	13	22.4	25.5	3.1	650
8	2L	2R	0	50	22	3	0	25.5	36.0	10.5	0
9	2L	2R	0	50	30	2	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	1	0	42.0	31.0	-11.0	0
2	13L	12R	1	45	22	3	16	31.0	27.9	-3.1	720
3	11L	11R	2	45	22	3	38	27.9	21.7	-6.2	1710
4	9L	9R	2	45	18	3	46	21.7	16.6	-5.1	2070
5	7L	7R	1	40	18	4	27	16.6	14.1	-2.5	1080
6	2L	2R	3	40	18	4	111	14.1	6.5	-7.6	4440
7	2L	2R	0	40	14	4	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix                    5:1  
 Cleaner Ratio Back End Mix                6:1  
 Cleaner Ratio Back End Distance         38  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.61	1.45	1.03	1	1.39	2.61

